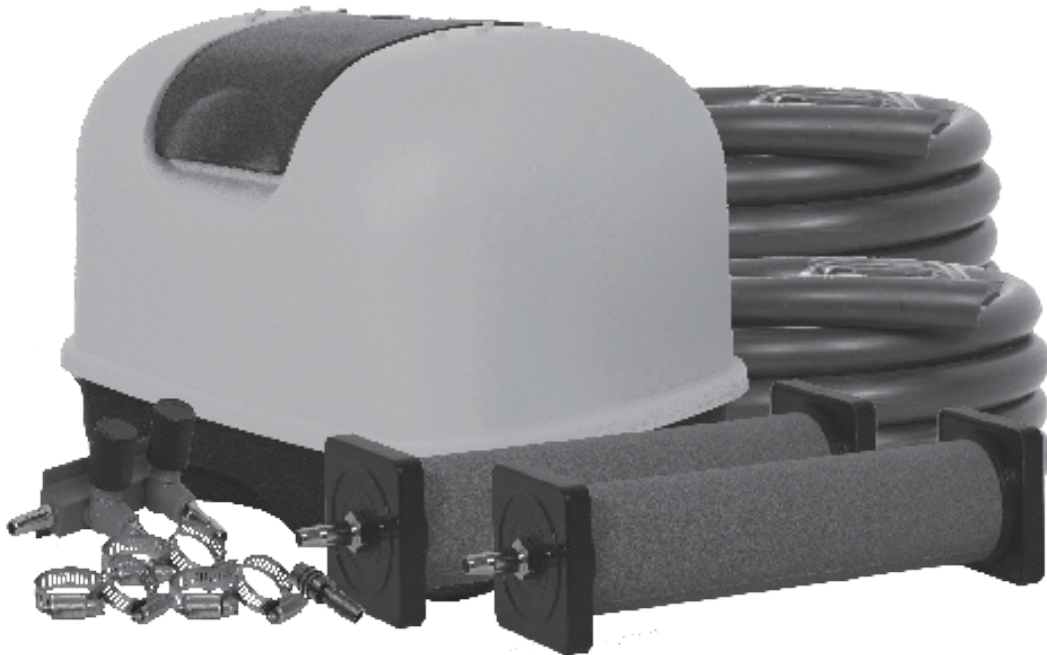




TETON

Natural Reliability™



XA SERIES

XA120K & XA160K

Teton Aeration Kit

ASSEMBLY INSTRUCTIONS

TETON AERATION KIT XA120K & XA160K

VERSION AUG 2020

www.tetonus.com

800.752.0399

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**WELCOME TO THE WORLD OF TETON,
NATURAL RELIABILITY!**

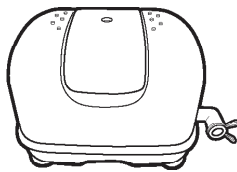
You Made The Right Choice Investing In These Quality Products. Thank You And Enjoy.

BEFORE USING THESE PRODUCTS, PLEASE READ THESE INSTRUCTIONS CAREFULLY AND FAMILIARIZE YOURSELF WITH THE ITEMS. PLEASE KEEP ASSEMBLY MANUAL IN A SAFE PLACE FOR FUTURE REFERENCE.

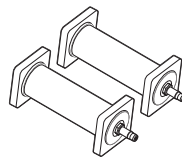
INTRODUCTION

The preceding configuration shows the simple assembly for assembling your new Teton Aeration Kit. These units will require a flat head screw driver, a knife, and a screw driver to tighten fittings.

CONTENTS OF KIT



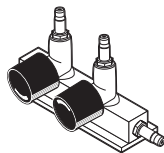
XAP120 or XAP160
Air Pump



XAS8HD or XAS12HD
Air Stone x 2



WAH38.25 Air Tubing x 2
(3/8" x 25ft)



XAM2HD Air Valve



SSC8 Clamps x 6

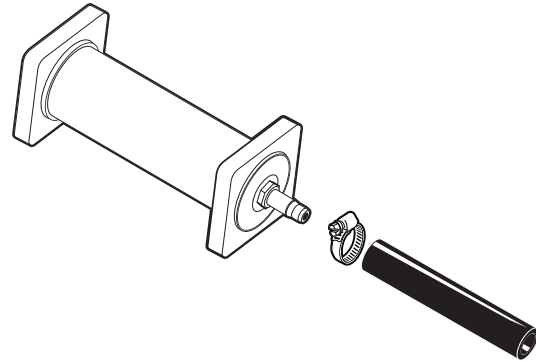


SHM3858 Fitting

STEP 1

- Place stainless steel clamps (provided) onto one of the end of each hose. Then with the airstones in hand, slip the tubing onto the abrbed fittings, applying a little pressure. Once the tubing is on the fittings, go ahead and tighten the clamps with scew driver.

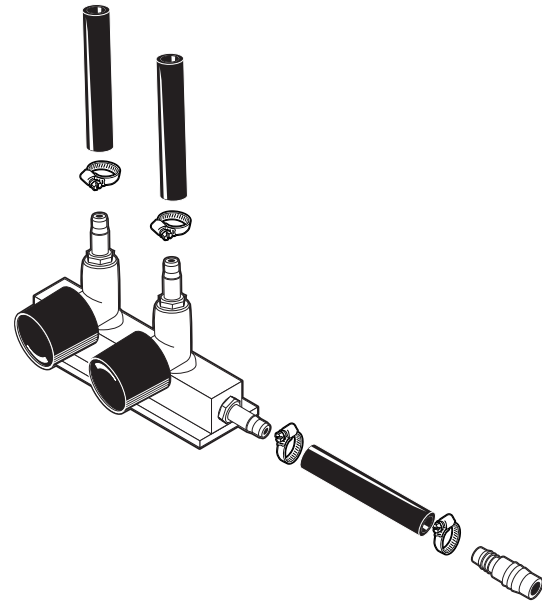
FIGURE A



STEP 2

- Using a knife, cut a small piece of tubing about 6 inches long to be used to connect the valve to the pump. Then locate the 2-way manifold (provided with kit). While applying pressure, connect both tubing end onto the two valve fittings.
- Next, slip the remaning stainless clamps onto short piece of the tubing which you cut. Press one end of the tubing onto the valve input and insert the fitting into the tubing on the other end. Now tighten all of the clamps with a screw driver.

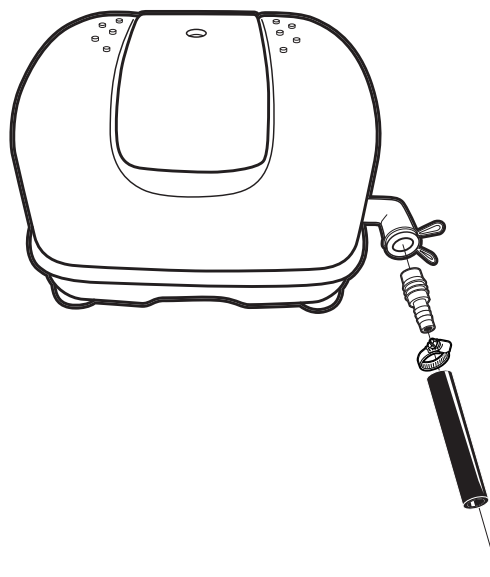
FIGURE B



STEP 3

- Remove pump from box and locate parts bag (provided in pump box). Connect the ring style clamps by squeezing them onto both ends of the white rubber coupling elbow. Then connect it to the pump on the port marked "OUT." Attach the other end of rubber coupling onto the barbed fitting.

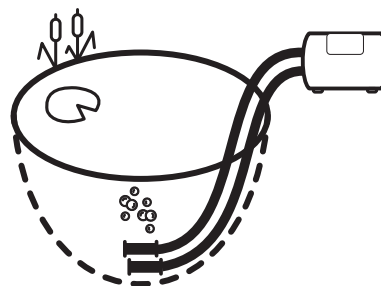
FIGURE C



STEP 4

- Locate air pump in an area free of dust and avoid areas prone to flooding. Air pumps located in areas below water level will require a check valve to prevent potential water flow back into the pump. Then place the airstones in the desired area of the pond and plug in the power cord to a GFCI protected power supply.

FIGURE D



SYMBOLS AND MEANING

DANGER

- DANGER: Keep the pump out of the reach of children!
- Warns that the failure to follow the directions given could cause serious risk to individuals or objects.



WARNING

- WARNING: This sign warns the operator that the failure to follow instructions, may damage the pump or the system.



Please consult your retailer for quality original Teton replacement parts.
Visit www.tetonus.com for your nearest dealer.